

PRODUCT: ORANGE OILPHASE – ESSENCE OIL

Section 1. Identification of the substance or the mixture and of the supplier

1.1. Product Identifier

Orange Oilphase / Essence Oil Citrus Aurantium Dulcis Orange Peel Oil is the volatile oil obtained from fresh orange peels.
Citrus Aurantium Dulcis Orange Peel Oil
Orange Oilphase / Distilled Orange oil
Citrus Sinensis (L.) Osbeck
68514-75-0
not listed
2821
182.2
143
192

1.2. *Relative identified uses of the substance or mixture and uses advised against* Flavours and Fragrances : Use in accordance with good manufacturing and industrial hygiene practices. Not for personal use in this concentration.

1.3. Details of the supplier of the safety data sheet

Company name	Agrumaria Corleone S.p.A.
Company address	Via Salvatore Corleone, 12, 90124 - PALERMO
Contact	Dr.ssa Valeria Corleone - Quality Assurance
E-mail address	vacorleone@agrumariacorleone.com
Company phone	+39 (0) 916213933
1.4. Emergency telephone number Office hours Out of hours contact	+39 (0) 916213933 +39 (0) 916213933

Section 2. Hazard Identification

2.1 Classification of the substance or mixture

The full text for the all hazard statements are displayed in section 16

Classification under Regulation (EC) N. 1272/2008

Class and category of danger

Flammable liquid , category 3 , H226 Aspiration Hazard , category 1 , H304



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Skin irritation/corrosion, category 2, H315 Skin sensitization, category 1, H317 Aquatic Acute hazard, category 1, H400 Aquatic Chronic hazard, category 1, H411

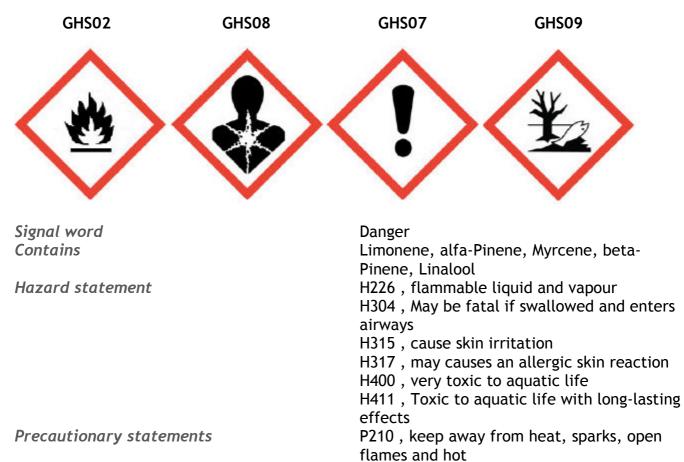
Classification under Directive 67/548/EEC

Hazard symbols

Xn - Harmful N - Dangerous for the environment

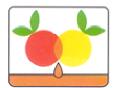
2.2 Label elements

Label in accordance with (EC) N. 1272/2008



surface. No smoking

P233, keep container tightly closed P240, Ground/bond container and receiving equipment





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P241, Use explosion-proof electrical/ventilating/light equipment P242, Use only non-sparking tools P243, Take precautionary measures against static discharge P261, Avoid breathing dust/fume/gas/mist/vapours/spray P264, Wash hands and other contacted skin thoroughly after handling P272, Contaminated work clothing should not be allowed out of the workplace P273, Avoid release to the environment P280, Wear protective gloves/clothing, eve/face protection P301/310, IF SWALLOWED: immediately call a POISON CENTER or doctor/physician P303/361/353, IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing . Rinse skin with water/shower P331, Do NOT induce vomiting P333/313, If skin irritation or a rash occurs: Get medical /attention P362, Take off contaminated clothing and wash before reuse P370/378, In case of fire: Use carbon dioxide, dry chemical, foam for extinction P391, Collect spillage P403/235, store in well ventilated place. keep cool P405, Store locked up P501, dispose of contents/container to approved disposal site, in accordance with local regulations

2.3 Other Hazards

PBT or vPvB according to Annex XIII	: No additional data available.
Adverse physio-chemical properties	: No additional data available.
Adverse effects on human health	: No additional data available.



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3.1 Substances

<99.0 % D-Limonene CAS-No: 5989-27-5 EC No.: 227-813-5 Classification (EC 1272/2008): Flam. Liq. 3 - H226, Skin Irrit. 2 - H315, Skin Sens. 1 - H317 Asp. Tox. 1 - H304, Aquatic Acute 1 - H400, Aquatic Chronic 1 - H411

< 1.0% α-Pinene CAS-No: 80-56-8 EC No.: 201-291-9 Classification (EC 1272/2008): Flam. Liq. 3 - H226, Skin Irrit. 2 - H315, Skin Sens. 1 - H317 Asp. Tox. 1 - H304

< 3.0 % Myrcene (7-methyl-3-methyleneocta-1,6-diene) CAS-No: 123-35-3 EC No.: 204-622-5 Classification (EC 1272/2008): Flam. Liq. 3 - H226, Skin Irrit. 2 - H315, Eye Irrit. 2 - H319 Asp. Tox. 1 - H304

< 2.0 % Decanal CAS-No: 112-31-2 EC No.: 203-957-4 Classification (EC 1272/2008): Skin Irrit. 2 - H315, Aquatic Chronic 3 - H412

< 2.0% Linalool CAS-No: 78-70-6 EC No.: 201-134-4 Classification (EC 1272/2008): Skin Irrit. 2 - H315

Section 4.First-aid measures

4.1 Description of first aid measures

Inhalation	Remove from exposure area to fresh air and immediately obtain medical advice.
Ingestion	Wash mouth out with water and immediately obtain medical advice. DO NOT INDUCE VOMITING !
Skin Contact	Take off clothing and wash immediately with soapy water. Seek medical advice if irritation persists of there is any sign of skin damage.
Eyes Contact	Rinse thoroughly with water for at least 15 minutes. Remove contact lenses. Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

May be fatal if swallowed and enters airways Causes skin irritation , can cause bloodshot eyes



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May cause an allergic skin reaction For inhalation can cause slight headache

4.3 Indication of any immediate medical attention and special treatment needed Immediate medical assistance : see section 4.1 for further information Immediate special treatment : see section 4.1 for further information First aid specific means : eye wash fountains/safety shower should be available in the work area

Section 5. Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media :

Small fire : Use carbon dioxide , dry chemical , foam . Spray to base of flames.

Large fire : Use water spray or fog. Cool containers with a water jet to prevent pressure build up, autoignition or explosion.

Unsuitable extinguishing media : Pressurised water jet.

5.2 Special hazards arising from the substance or mixture

Vapour may form an explosive mixture with air. In case of fire, Carbon monoxide, Carbon dioxide, smoke and soot may be liberated.

5.3 Advice for fire fighters

Standard procedure for chemical fires. Spray extinguishing media to base of flames. Wear protective clothing. Avoid inhalation of vapours. Wear suitable respiratory equipment . In case of ignition , cool the endangered containers .

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation of the working area. Evacuate personnel to a safe area. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2 Environmental precautions

Do not allow to enter canals, waterways, groundwater, soil.

6.3 Methods and materials for containment and cleaning up

Remove ignition sources and provide adequate ventilation . Soak up with absorbent , inert material , or sand . Wash with water and detergent .



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6.4 *Reference to other sections*

Please refer to section 4,8 and 13.

Section 7. Handling and storage

7.1 Precautions for safe handling

Apply good manufacturing practice & industrial hygiene practices, ensuring proper workplace ventilation. Keep original container closed. Avoid contact with skin and eyes. Observe good personal hygiene, and do not eat, drink or smoke whilst handling. Keep away from heat, sparks and open flame. Avoid exposing to high temperatures during processing.

7.2 Conditions for safe storage, including any incompatibilities

To be stored in tightly closed containers, preferably under an inert atmosphere (e.g. nitrogen) with minimum head space protected from daylight. Store in a dry, aerated place (between $0 - 25^{\circ}$ C) away from heat and ignition sources.

7.3 Specific end uses

Flavours and Fragrances according to good manufacturing and industrial hygiene practices .

Section 8. Exposure controls/personal protection

8.1 Control parameters

No additional data available

8.2 Exposure controls

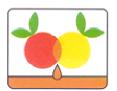
Protective Equipment



Process Conditions Engineering Measures

Respiratory Equipment

Provide eyewash station. Provide adequate ventilation Avoid static discharges in working area. Avoid breathing vapours. Respiratory equipment should not be necessary with





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	adequate
Hand Protection	Avoid all skin contact. Wear chemical
	resistant gloves (PVC) tested to EN374.
Skin Protection	Wear apron or protective clothing in case of splashes.
Eye Protection	Avoid contact with eyes. Wear approved
	safety goggles with built in frame tested to
	EN166.
Other Protection	No additional data available.
Hygiene Measures	Good personal hygiene practices are always
	advisable, especially when working with
	chemicals /oils. Keep away from foodstuffs,
	beverages
Environmental Exposure Controls	Avoid discharging into drainage water. Only
	eliminate by authorized companies.

Section 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance Odour **Odour threshold** pН Melting point/Freezing point Initial boiling point and range Flash point Evaporation rate (vs H_2O) Upper/lower flammability Vapour pressure Vapour density **Relative density** Solubility Partition coefficient n-octanol/water Auto-ignition temperature Decomposition temperature Viscosity Explosive properties Oxidizing properties

From Colourless to Pale Yellow Characteristic of orange Not determined Not applicable No data available 160.00 °C. @ 760.00 mm Hg 53°C < 1 Not data available 0.97 mm/Hg @ 25.00 °C > 1 0,84 - 0.87 gr/ml @ 25.00 °C Not soluble in water Not data available 235°C Not data available 1 mPa*s Not data available Not data available



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Section 10. Stability and reactivity

10.1 *Reactivity* Not present important reactivity hazard

10.2 *Chemical stability* Stable at normal conditions of storage

10.3 *Possibility of hazardous reactions* Not expected at normal conditions of use

10.4 *Conditions to avoid* Excessive heat , flames

10.5 Incompatible materials

Acids, Alkalis, oxidising agents

10.6 Hazardous decomposition products

Not expected under normal temperature conditions and recommended use.

Section 11. Toxicological Information

11.1 Information of toxicological effects

Acute Dermal Toxicity LD50 [Rat] Acute Oral Toxicity LD50 [Rat] Acute Inhalation LD50 [Rat] Skin Corrosion/irritation Serious eye damages/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure Aspiration hazard STOT-Repeated exposure

Photo-toxicity

>5000 mg/kg
>5000 mg/kg
>5000 mg/kg
Causes skin irritation (H315)
Not classified as irritating today (source CSR)
May cause an allergic skin reaction (H317)
Negative (sources CSR)
No additional data available
No tested (sources CSR)
No additional data available
No additional data available
No additional data available
May be fatal if swallowed and enters airways (H304)
No additional data available





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12.1 Toxicity

The product contains a substance which is toxic to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

12.2 Persistence and degradability

To be considered as readily biodegradable based on its ready biodegradability. Oil does not fulfil the criteria for persistence.

12.3 Bioaccumulative potential

H411 Toxic to aquatic life with long-lasting effects.

12.4 Mobility in soil

Considered as a readily biodegradable NCS. Based on the ready biodegradability of the NCS, simulation tests in surface water, sediment and soil are not required in accordance with column2 of REACH Annex IX.

12.5 Results of PBT and vPvB assessment

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

12.6 Other adverse effects

Do not discharge into the environment especially not into waterways, sewers and the sea.

Section 13. Disposal considerations

13.1 Waste treatment methods

Dispose in accordance with federal, state or local environmental regulations. Contact a licensed professional waste disposal service to dispose of empty containers, that should be taken to an approved waste handling site for recycling or disposal.

Section 14. Transport Information

14.1 UN number UN No. Road/Sea/Air : UN 1169

14.2 UN Proper Shipping Name EXTRACTS, AROMATIC, LIQUID

14.3 Transport hazard class ADR/RID/Class IMDG Class ICAO Classe/Division

3 Flammable liquid3 Flammable liquid3 Flammable liquid



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Transport Labels



14.4 Packaging groupADR/RID/AND Packing GroupIIIIMDG Packing GroupIIIICAO Packing GroupIII

14.5 Environmental hazards

Environmentally hazardous substances/Marine pollutant



14.6 Special precautions for user

This product contains flammables and dangerous for the environment. In case on pouring out, make sure label new packaging accordingly. Reproducing original label with relevant symbols.

14.7 *Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code* Not additional data available

Section 15. Regulatory Information

15.1 Safety , health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716).

Guidance Notes Workplace Exposure Limits EH40. CHIP for everyone HSG(108).

EU Legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and



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repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

15.2 Chemical Safety assessment

No additional data available

Section 16. Other Information

Hazard and/or precautionary Statements in full

H226, flammable liquid and vapour
H304, May be fatal if swallowed and enters airways
H315, cause skin irritation
H317, may causes an allergic skin reaction
H411, Toxic to aquatic life with long-lasting effects
Complies with REACH guidance for SDS as circulated by ECHA 2011.
19 June 2018
1st SDS format

Other information

Revision Date Reason of Revision

The information provided in this safety data sheet is correct to the best of our knowledge. Furthermore, the information quoted is intended only as guidance for safe handling, use, processing, storage, transportation, disposal and is not to be considered as a warranty or quality specification.